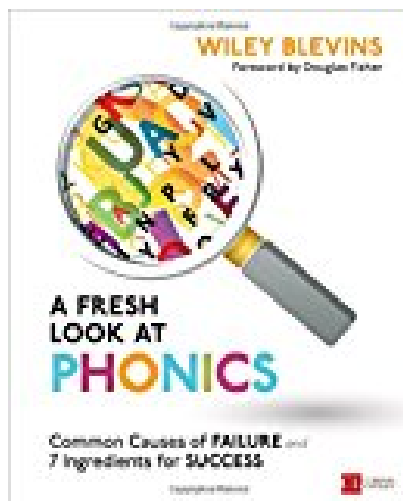


A Fresh Look at Phonics Grades K-2 Common Causes of Failure and 7 Ingredients for Success Corwin Literacy



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